

Prepered:		Area	Operation	Cycle Time C/T:	Date	Instruction Number		
Checked by:	Production:	Prod						
	Safety:							
	Quality:							
Pictures		Number	Major steps	Time [s]	Key Points	Symbols	Reasons	
<p>RED AIRPLANE</p>		WHAT?	A logical segment of the operation when something happens to advance the work.		HOW? Anything in a step that might— 1. Make or break the job 2. Injure the worker 3. Make the work easier to do, i.e. "knack", "trick", special timing, bit of special information		WHY? Reasons for Key Points	

Materials: Tools: Symbols: Quality Safety Correctness Tricks