

| Prepered: | | Area | Operation | Cycle Time C/T: | Date | Instruction Number | | |
|------------------------------|-------------|--------|--|-----------------|------------|--|---------|------------------------|
| Checked by: | Production: | Prod | | | | | | |
| | Safety: | | | | | | | |
| | Quality: | | | | | | | |
| Pictures | | Number | Major steps | Time [s] | Key Points | Symbols | Reasons | |
| <p>GREEN AIRPLANE</p> | | WHAT? | A logical segment of the operation when something happens to advance the work. | | HOW? | Anything in a step that might— 1. Make or break the job 2. Injure the worker 3. Make the work easier to do, i.e. "knack", "trick", special timing, bit of special information | WHY? | Reasons for Key Points |
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Materials: Tools: Symbols: Quality ◆ Safety + Correctness ● Tricks ✓