Document No. 4: No: .......

## **JOB BREAKDOWN SHEET - JBS**

Operation: _	
Materials:	
Tools:	

MAJOR STEPS	KEY POINTS	REASONS
A logical segment of the operation when something happens to advance the work.	Anything in a step that might—  1.Make or break the job  2.Injure the worker  1. 3.Make the work easier to do, i.e. "knack", "trick", special timing, bit of special information	Reasons for Key Points
1.		
2.		
3.		
4.		
5.		